MAINTENANCE INSTRUCTIONS



TITAN

Maintenance instructions:

- TITAN AF
- TITAN iP
- FAVORIT

Window systems

Door systems

Comfort systems

Table of Contents

Target Audience

This documentation is aimed at specialist window companies. All procedures described here must only be carried out by experienced professionals!

Feedback on documentation

We are always happy to receive comments and suggestions for the improvement of our documentation.

Please e-mail us your comments to ,dokumentation@siegenia.com'.

Safety Instructions

- Always observe the safety instructions when carrying out work to windows/doors!
- Keep children and people who cannot estimate the dangers away from the point of danger!
- Avoid spilling lubricants onto the floor or leave tools unattended in the working area!



Risk of injury from falling through open windows

- Always use stable step ladders.
- Protect yourself against falling out of windows.
- Do not steady yourself or hold on to the opened sash.



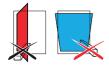
Danger of injury through trapping of body parts

 Never reach into the opening between the sash and the outer frame when closing windows/doors.



Risk of injury or damage from pressing the sash against the reveal

• Do not press the sash against the window reveal.



Risk of injury from trapping parts of the body between the sash and the frame

Do not overload the sash.



Risk of injury from the effect of wind

- Prevent wind from acting on the open sash.
- During wind/drafts, close and lock windows.



Risk of injury and material damage from overloading the sash

Do not overload the sash.

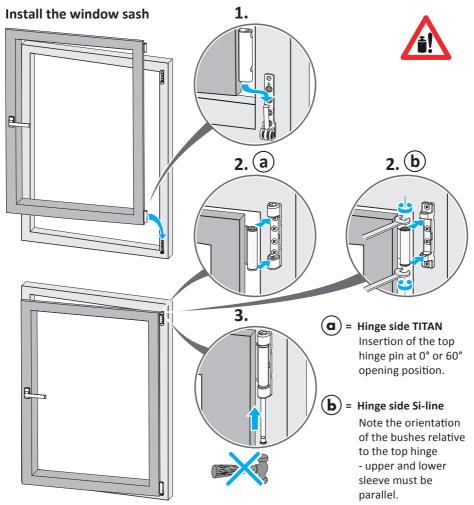


Operational malfunction of the window components may result in injury!

- Do not continue to use the window once an operational malfunction has been identified.
- ▶ Secure the window and instruct a **specialist company** to carry out the repairs.

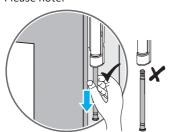


Installing and Removing the Window Sash



Remove the window sash

Remove it in the reverse order. Please note:

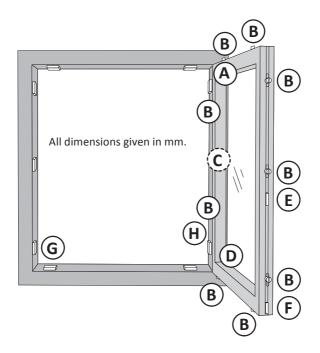


Please note::

When using the mishandling device (FBS) on the corner drive VSU, the sash must only be mounted in the turning position with the sash open.



Failure to do so may cause damage to the mishandling device or lead to a malfunction.

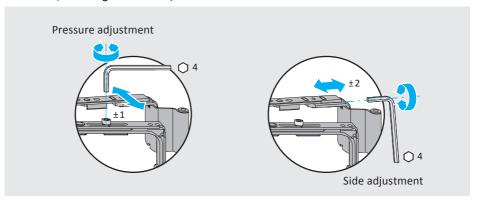


- (A) Stay and top hinge
- (B) Locking point
- C Tilt sash hinge (only for tilt sash)
- D Corner hinge rebate corner hinge bottom hinge
- **E** Door snapper
- F Sash lift
- **G** Run-up
- (H) Load Transfer

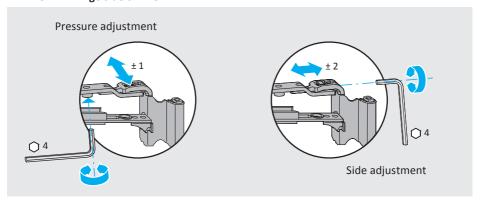


Stay

TITAN iP, AF - Hinge side TITAN/Si-line



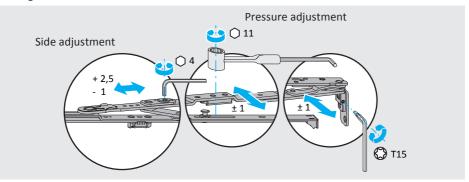
FAVORIT - Hinge side Si-line



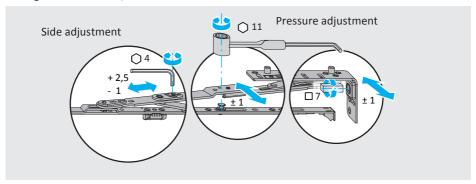


Stay

Hinge side axxent 24+

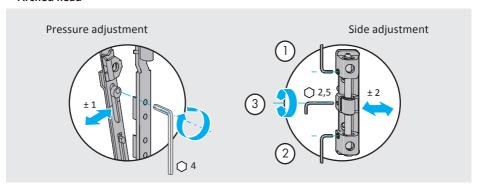


Hinge side axxent 34/axxent SE



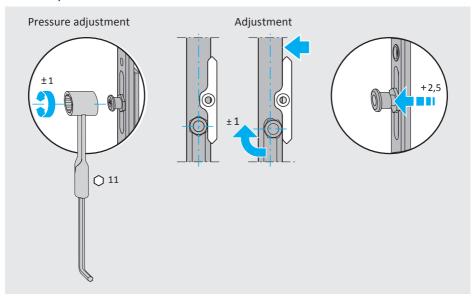
(A) Stay/Top hinge

Arched head

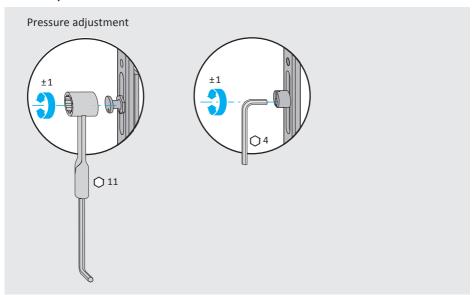


B Locking point

TITAN iP, AF - comfort mushrooms

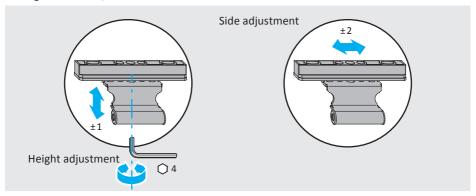


TITAN iP/FAVORIT



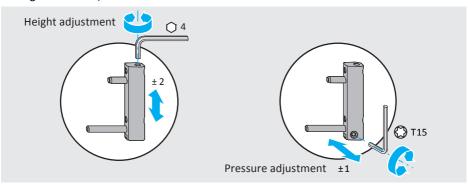
(C) Tilt sash hinge

Hinge side TITAN/Si-line

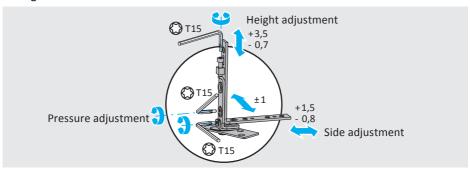


(D) Corner hinge

Hinge side TITAN/Si-line



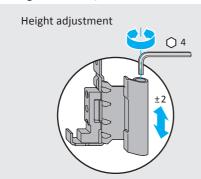
Hinge side axxent SE

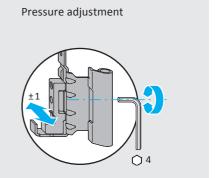




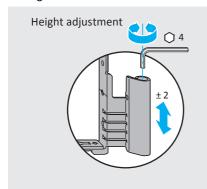
Rebate corner hinge

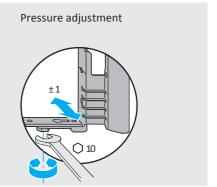
Hinge side TITAN/Si-line PVC



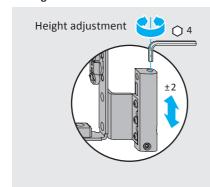


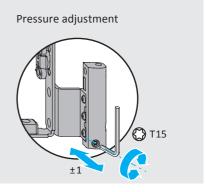
Hinge side Si-line timber





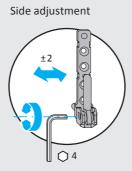
Hinge side TITAN timber





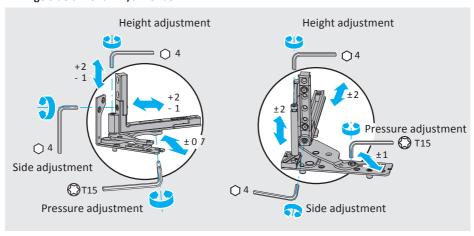


Hinge side TITAN/Si-line

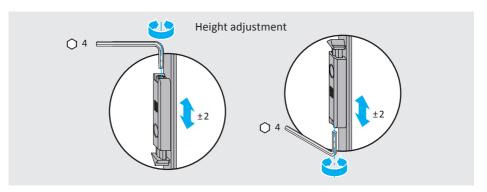


D Bottom hinge/Corner hinge

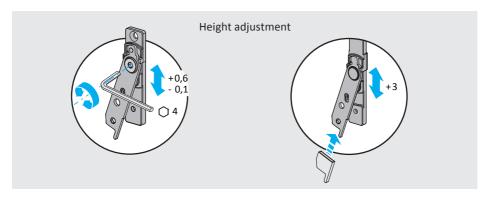
Hinge side axxent 24+/axxent 34



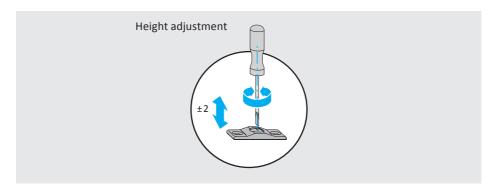
(E) Snapper/ - switchable



F Sash lift/ - with mishandling device



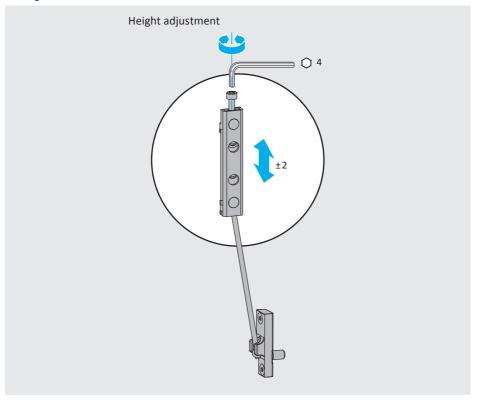
(G) Arched head run-up





Load transfer

Hinge side axxent 24+



www.siegenia.com



